***** CAL. 20XX/21XX MOV'T PART LIST *****

ORIGINAL PARTS, MADE IN JAPAN

PART NAME	2005	2015	2025	2035	2105	2115
BATTERY(POWER CELL/SR626SW)	280-390	280-390	280-390	280-390	280-390	280-390
BATTERY STRAP(POWER-CELL STRAP)	234-838	234-838	234-838	234-838	234-838	234-838
POWER-CELL CONNECTOR SPRING	231-105	231-105	231-105	231-105	231-105	231-105
CALENDER CORRECT INT. WHEEL	087-420	087-420			087-420	087-420
CALENDER CORRECTOR LEVER	116-360	116-360			116-360	116-360
CALENDER CORRECTOR WHEEL	213-200	213-200			213-200	213-200
CANNON PINION WITH DRIVING WHEEL	028-600	028-600	028-620	028-610	028-600	028-600
CENTER WHEEL COCK	711-100	711-100	711-100	711-100	711-100	711-100
CIRCUIT SPACER(SPACER FOR S.STEM)	212-190	212-190	212-190	212-190	212-190	212-190
CLUTCH WHEEL	064-660	064-660	064-660	064-660	064-660	064-660
CLUTCH WHEEL GUARD	212-200	212-200	212-200	212-200	212-200	212-200
COIL UNIT	246-144	246-144	246-144	246-144	246-144	246-144
DATE DIAL	108-75XX	108-75X			108-76X	108-76X
DATE DIAL DRIVING WHEEL	103-760	103-760			103-760	103-760
DATE DIAL GUARD	293-340	293-350			293-340	293-350
DATE JUMPER	109-430	109-430			109-430	109-430
DAY DIAL GIB	178-140				178-140	
DAY OF WEEK DIAL	308-46X				308-47X	
DIAL WASHER*			078-040	078-040		
ELECTRONIC CIRCUIT UNIT	279-B09	279-B09	279-B09	279-B09	279-B09	279-B09
FIFTH WHEEL AND PINION	084-190	084-190	084-190	084-190	084-190	084-190
FOURTH WHEEL AND PINION	023-154	023-154	023-157	023-155	023-154	023-154
HOUR WHEEL	075-192	075-192	075-193	075-193	075-192	075-192
MINUTE WHEEL AND PINION	072-760	072-760	072-760	072-760	072-760	072-760
ROTOR(Magnetized)	285-164	285-164	285-164	285-164	285-164	285-164
SCREW FOR COIL UNIT*	922-154	922-154	922-154	922-154	922-154	922-154
SCREW FOR DATE DIAL GUARD*	----	922-147	----	----	----	----
SCREW FOR ELECTRONIC CIRCUIT UNIT*	922-154	922-154	922-154	922-154	922-154	922-154
SCREW FOR TRAIN WHEEL BRIDGE*	934-440	934-440	934-440	934-440	934-440	934-440
SETTING LEVER	067-145	067-145	067-146	067-146	067-145	067-145
SETTING STEM	065-299	065-299	065-468	065-468	065-299	065-299
STATOR	190-420	190-420	190-420	190-420	190-420	190-420
THIRD WHEEL AND PINION	017-103	017-103	017-103	017-103	017-103	017-103
TRAIN WHEEL BRIDGE(-00A)	701-933	701-933	701-933	701-933	701-933	701-933
YOKE	071-133	071-133	071-133	071-133	071-133	071-133
** LONGER SETTING STEM(21.0MM) **	065-371	065-371	065-371	065-371	065-371	065-371
** LONGER SETTING STEM(24.0MM) **	065-511	065-511	065-511	065-511	065-511	065-511
** LONGER SETTING STEM(33.7MM) **	065-433	065-433	065-433	065-433	065-433	065-433

*****TERMS & CONDITIONS*****

PRICE : FOB JAPAN IN JAPANESE YEN

PAYMENT : ADVANCE PAYMENT BY T/T OR BANKER'S CHECK

MINIMUM UNIT ORDER : 100PCS PER EACH EXCEPT * MARK(=1,000PCS)

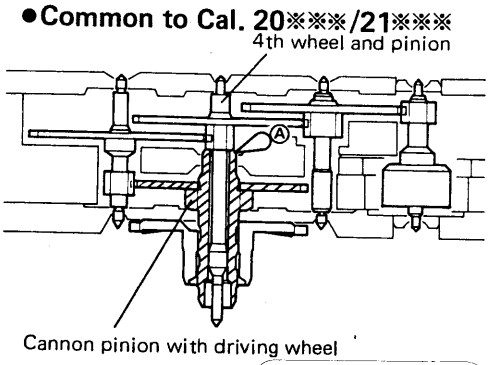
***THE PRICES MAY BE CHANGED WITHOUT NOTICE AND SUBJECT TO RECONFIRMATION.**

T/LT/MY/X

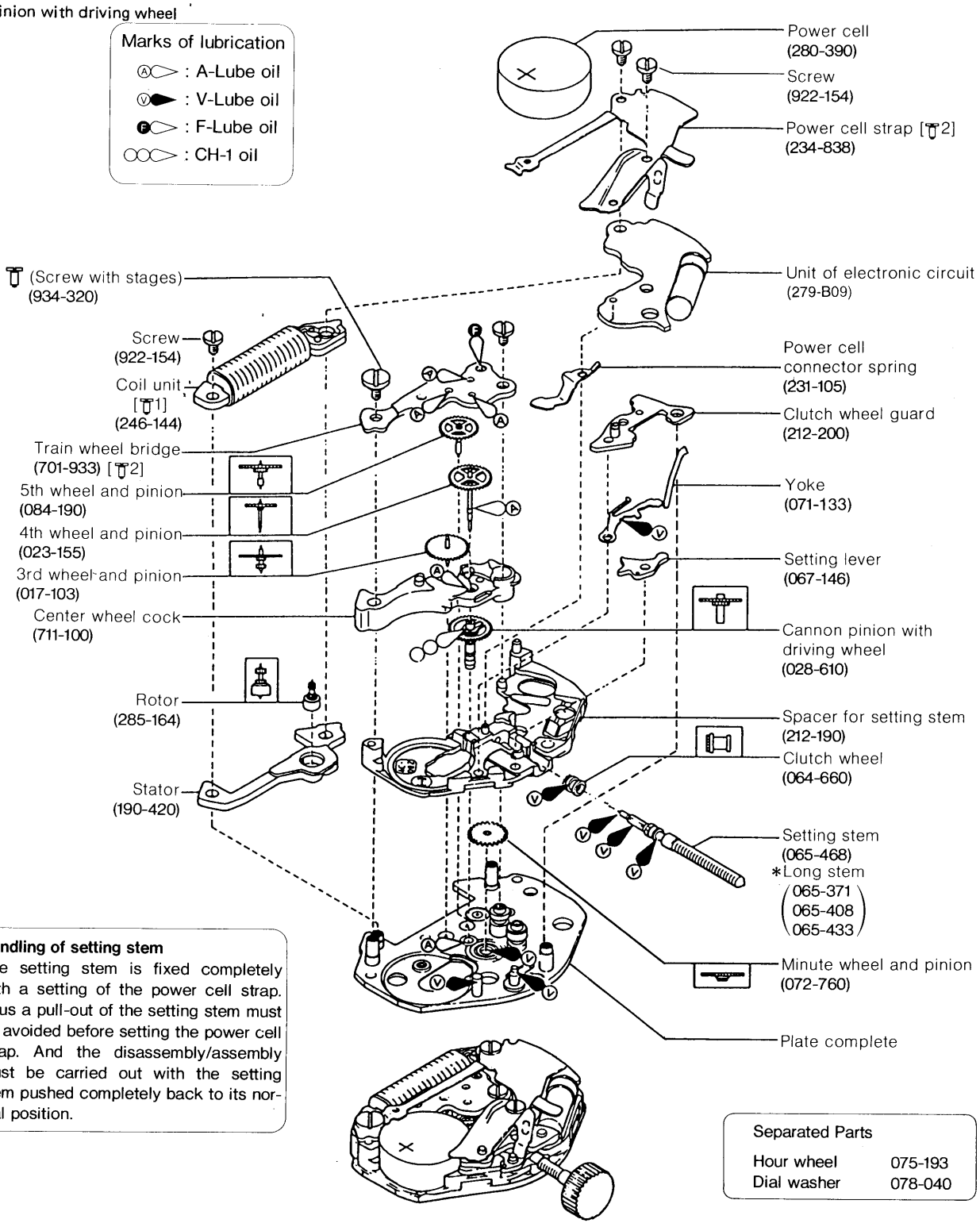
CITIZEN WATCH CO.,LTD./P.M.G.

DISASSEMBLY/ASSEMBLY OF MOVEMENT CAL 20XX/21XX

●Common to Cal. 20※※※/21※※※



Marks of lubrication
- Ⓐ : A-Lube oil
- Ⓥ : V-Lube oil
- Ⓕ : F-Lube oil
- CH-1 oil



Handling of setting stem
The setting stem is fixed completely with a setting of the power cell strap. Thus a pull-out of the setting stem must be avoided before setting the power cell strap. And the disassembly/assembly must be carried out with the setting stem pushed completely back to its normal position.

Separated Parts	
Hour wheel	075-193
Dial washer	078-040

ORIGINAL SPARE PARTS AVAILABLE

Please make sure to use our ORIGINAL SPARE PARTS, which will assure you of the high quality, its excellent performance and long (3 years) battery life.

※The trademark of movements manufactured by CITIZEN WATCH CO., LTD., JAPAN is to be named and marked MIYOTA for manufacturers' use, and MIYOTA is a registered trademark of CITIZEN WATCH CO., LTD., JAPAN.

※Specifications are subject to change without notice.

DISASSEMBLY/ASSEMBLY OF MOVEMENT

• CAL 20✻✻✻/21✻✻✻

Disassembling procedure: ① → ㉚

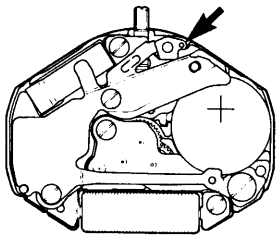
Assembling procedure: ㉚ → ①

Marks of lubrication

- Ⓐ A-Lube oil
- Ⓥ V-Lube oil
- Ⓕ F-Lube oil
- CH-1 oil

How to remove setting stem

The setting stem is removed with the crown set at its normal position and by pushing with a tweezes the area indicated by an arrow in the diagram below.



How to remove dial

The gaps are secured for the dial at the positions indicated by the arrows in the diagram below. A driver or the like is put into these gaps and then pried them alternately to remove the dial.